

## Cnc Programming Using Fanuc Custom Macro B

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Step by step instructions begin with basic principles and procedures with complexity. The descriptions and programming examples follow Fanuc's custom language Macro B with reference to the Fanuc 0i series controls. Information About The Book: Title: CNC Programming using Fanuc Custom Macro B. Language: English. Size: 30.5 Mb. Pages: 288. Format: Pdf.

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The Macro programming language in CNC Simulator Pro is inspired by the Fanuc Custom Macro B language. Here we will do a brief presentation of the language. If you are new to parameterized programming, we recommend you to read the book "CNC Programming using Fanuc Custom Macro B" by S. K. Sinha (ISBN 978-0-07-171332-0) where you will get in-depth knowledge about the language.

## **10.1. Introduction - Custom Macro B**

Custom Macro functionality can be utilized from within any CNC program, including main programs and sub-programs. You do not have to do anything special to use Custom Macro functions in a program. Programs can reside in CNC memory or on an external device, like a memory card or flash drive. FANUC controls will interpret CNC commands a bit differently than Custom Macro (arithmetic and logic) commands.

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