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1a), 1b) Answers will vary according to the PLC used. 2a) On a separate sheet of paper, draw a ladder logic diagram for the modified relay ladder schematic shown in Figure 1-6. b) Enter the program into the PLC and prove its operation. 2a), 1b) Answers will vary according to the PLC used. Figure 1-6 Relay schematic for assignment 2. 3a.

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All of four pressure switches must be closed. To attain this condition a four input AND gate is required to which the output is HIGH only when all of the four switches must be closed. Let the four inputs to the logic gate is A,B,C and D and the logic gate circuit for this condition is shown in Figure 1.

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Frank D. Petruzella has extensive practical experience in the electrical control field, as well as many years experience teaching and authoring textbooks. Before becoming a full time educator, he was employed as an apprentice and electrician in areas of electrical installation and maintenance.

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Frank D. Petruzella has extensive practical experience in the electrical motor control field, as well as many years of experience teaching and authoring textbooks. Before becoming a full time educator, he was employed as an apprentice and electrician in areas of electrical installation and maintenance.

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