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This guide contains recommendations for establishing a thermal spray operator qualification program. Information related to training, knowledge and skill testing, and coating system inspection methods is provided.

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operator qualification  
tests (TSOQT)

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qualification based on  
knowledge and skill  
testing. Twelve

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operator qualification  
tests (TSOQT) are  
included for engineering  
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applications: one each  
for job knowledge, high  
velocity oxygen fuel  
(HVOF) spraying and  
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included for engineering and corrosion control applications: one each for job knowledge, high velocity oxygen fuel (HVOF) spraying and flame spray-fusing; two for arc spraying, and three each for flame ...

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Thermal Spray Operator

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successful thermal spray solution starts with the right material choice. Oerlikon Metco is a world-class materials manufacturer of powders and wires for coating applications and speciality markets. Our products are produced

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Thermal spray equipment normally is operated in special enclosures designed to reduce noise levels, extract fumes, and provide direct viewing of the spray nozzle when it's used in high production



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environments.  
Occasionally R&D projects, large parts, low production runs, or complex part geometry may require manual spray operations.

~~Thermal spray safety  
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SPRAYING To conserve  
the time between the  
surface preparation and  
the thermal spraying of  
the component, the

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operator should set tip  
the thermal spray  
equipment, measuring  
equipment (microtner,  
contact pyrometer, etc.),  
and the turning fixture  
before surface  
preparation is started  
(See Figure 2.7).

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thermal spray operator qualification procedures. It covers applicable documents relating to thermal spray equipment, consumables, and safety. It also contains operator qualification and coating analysis forms.

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Operates thermal spray.  
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school diploma or its  
equivalent. Has basic  
coating skills, masking  
procedures, measuring  
skills and able to follow  
metal spray equipment  
operation guidelines. In  
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Operator typically  
reports to a supervisor  
or manager.

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