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MARKS: 100 ... answer and write only 'true' or 'false' next to the question number (1.2.1-1.2.5) in the ANSWER BOOK. 1.2.1

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FITTING AND MACHINING THEORY N2 FORMULA SHEET f

$f = f T N t \square D N S = 60 S = \square D n 40 N N 9 D - d$ length of workpiece

Set-over = 2 length of taper length of workpiece Set-over = Ratio 2

$\square X \tan = 2L$ Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$

Foll $'' \circ ' ' \circ$ owing angle = $90 + (\text{Helix angle} - \text{clearance angle})$

Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND

REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance

from the centre of one pin to the centre of the next pin. ... Microsoft

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Machining A material removal process in which a sharp cutting tool

is used to mechanically cut away material so that the desired part

geometry remains \square Most common application: to shape metal parts

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□Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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